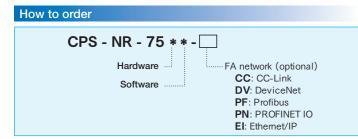
### **AC SERVO NUTRUNNER**



## 65 198.3







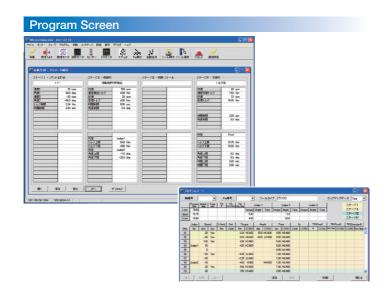






## We provide various more "AC Servo" related products. Please feel free to contact us for any further information.

## CORETEC INC. 500 Akahama, Soja-shi, Okayama 719-1121, Japan TEL +81 866-94-9011 FAX +81 866-94-1178 http://www.coretec.co.jp/ E-mail:info@coretec.co.jp



Program format is developed on the basis of the IPS model software. In addition to final judgment, further judgments at 3 arbitrary points can be set up. Automatic program generator is on-board.

With automatic checking function of input errors, programs can be reliably created.

Numerical screen displays up to 31 selectable items as numerical results; including "Model Type" and "Work Position Name." \*

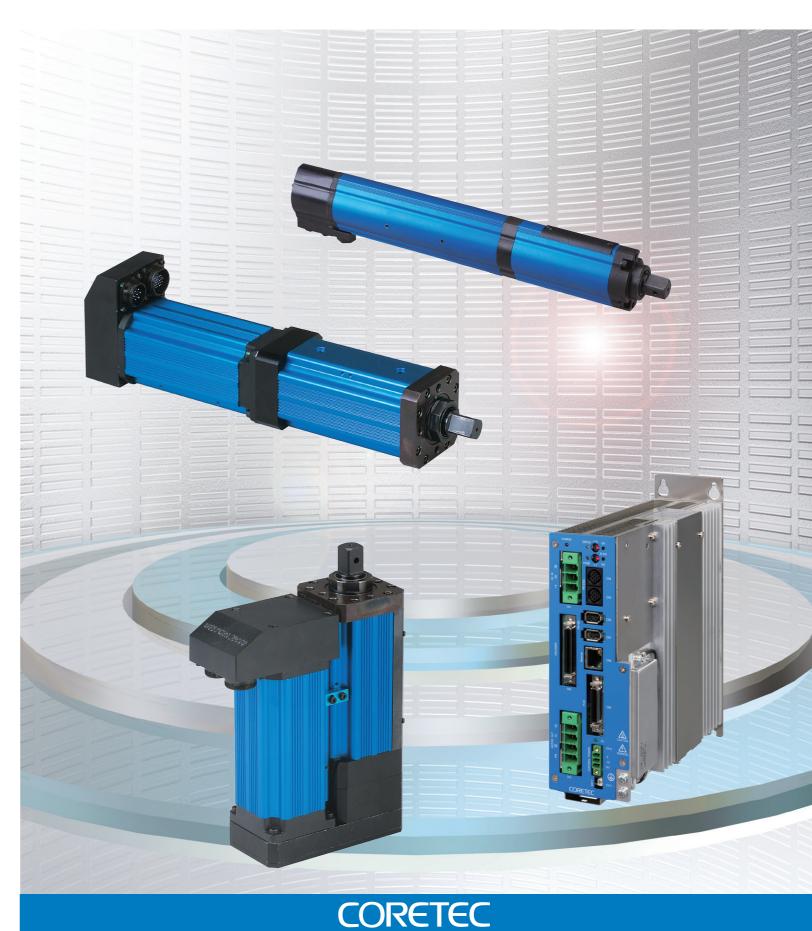
The specifications may modify without notice.

Traceability function is available by linking product serial number and execution result. \* Waveform monitor displays multiple channels on the screen.

Extended items for waveform monitor are available: Tool speed, torque rate and more.

NR-E1211-3000

# **AC SERVO NUTRUNNER**





#### **FEATURES**

#### Light Weight and Slim with Inline Configuration

- The housing accommodates all integral parts; torque transducer, gears, motor, and encoder.
- External moments can be absorbed by the housing to eliminate
- External moments can be absorbed by the housing to eliminate zero-balance fluctuations of torque transducer.
- →Increased reliability of tightening quality.
- The slim and flat body allows for multiple spindle applications with minimum center distances.

### Full Digital Processing

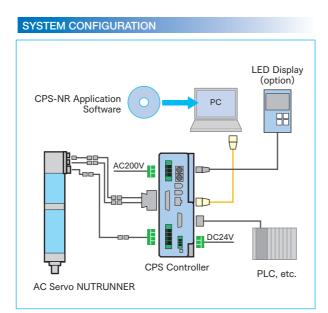
- Torque transducer with built-in amplifier and AC/DC converter board.
- Improved noise resistance by transferring AC/DC converted digital signals to the controller.
- · Easy tool change with no analog adjustments.

#### 3 Multiple Tightening Methods

- Full operations from start of tightening to finish performed by a single program (32 steps max.)
  The IPS can store up to 31 programs.
- Applicable to yield point control method as well as torque control and angle control.

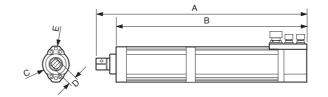
### 4 Various Data Processing Software

- The controller memory can store up to 2700 data.
- Data Control Filing System (DATA-CON) available as an option. (Capable of storing, searching and verifying collected data)



#### 2500Sseries

#### Model No. Maximum RPM Tool Weight Torque Range (Nm) (mgn) (kg) 2505S 610 5.5 19~56 285 2509S 33~94 5.5 285 2515S 42~120 5.5 2510S 24~68 490 5.7 2520S 57~162 230 5.7



Model No.	Α	В	$\phi$ C	$\Box D$	φΕ
2505S/2509S	430	394	56	12.7	76
2515S	460	417	56	19.05	76
2510S/2520S	518	475	56	19.05	76 (mm)

#### MIDDLE TORQUE RANGE MODEL (20 - 160Nm)

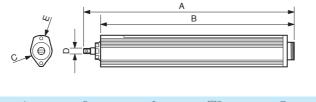


Please contact us for angle head and offset gear applications. We will provide a separate leaflet.

#### LOW TORQUE RANGE MODEL (2 - 40Nm)



Model No.	Torque Range (Nm)	Maximum RPM (rpm)	Tool Weight (kg)
2301S	2~6	1080	1.8
2302S	5~22	540	1.9
2304S	12~34	250	1.9



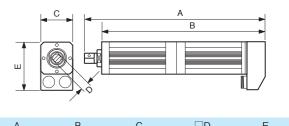
A B $φ$ C $□$ D $φ$ E 367 338 38 9.5 54 (mm)		1				
367 338 38 9.5 54 (mm)	Α	В	$\phi$ C	□D	φΕ	
	367	338	38	9.5	54	(mm)

#### 2600Sseries / 2600Qseries

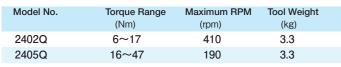
#### HIGH TORQUE RANGE MODEL (100 - 270Nm)

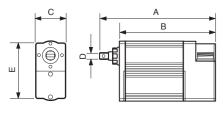


Model No.	Torque Range	Maximum RPM	Tool Weight	
	(Nm)	(rpm)	(kg)	
2620S	63~179	240	9.0	
2630S	93~264	170	9.0	

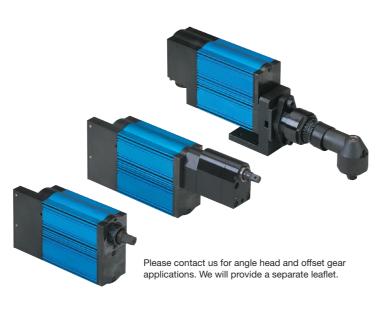


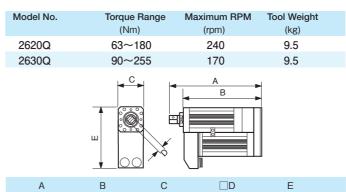
Α	В	C	∐D	E	
445.5	402.5	79	19.05	118.5	(mm)





	Е	□D	С	В	Α
(mm)	109	12.7	54	179	215





79

19.05

198.5

287.5

244.5

